

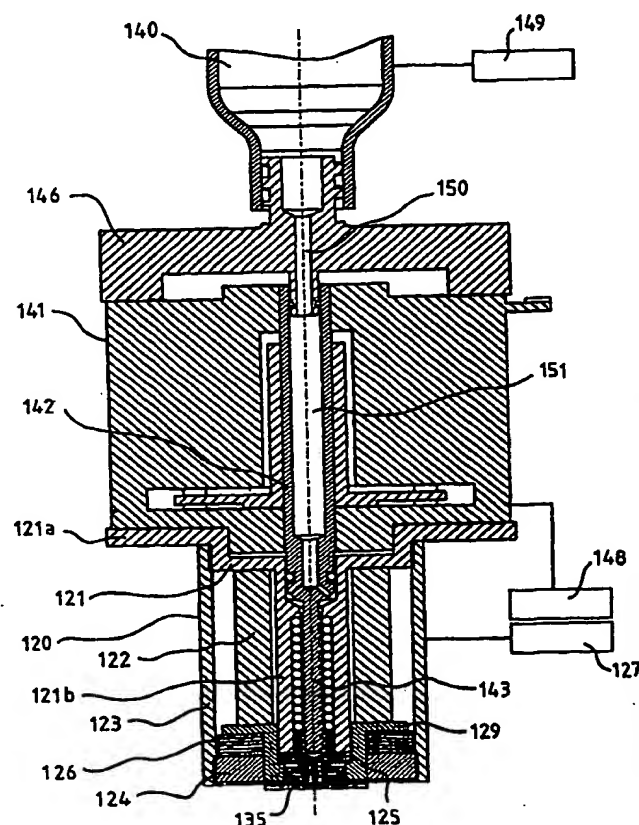
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(21) International Application Number: <b>PCT/SE99/00996</b> (22) International Filing Date: <b>8 June 1999 (08.06.99)</b> (30) Priority Data: <b>9802079-5</b> <b>11 June 1998 (11.06.98)</b> <b>SE</b> (71) Applicant (for all designated States except US): <b>MYDATA AUTOMATION AB [SE/SE]; Adolfsbergsvägen 11, S-168 66 Bromma (SE).</b> (72) Inventors; and (75) Inventors/Applicants (for US only): <b>BERG, Johan [SE/SE]; Bandstolsvägen 4, II, S-756 48 Uppsala (SE). HOLM, William [SE/SE]; Tullgårdsgatan 18, S-116 68 Stockholm (SE). KRONSTEDT, Johan [SE/SE]; Sidensvansvägen 24, S-192 55 Sollentuna (SE). NILSSON, Kenth [SE/SE]; Trälhavsvägen 42, S-184 60 Åkersberga (SE).</b> (74) Agent: <b>AWAPATENT AB; P.O. Box 45086, S-104 30 Stockholm (SE).</b>			(81) Designated States: <b>AE, AL, AM, AT, AT (Utility model), AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, CZ (Utility model), DE, DE (Utility model), DK, DK (Utility model), EE, EE (Utility model), ES, FI, FI (Utility model), GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SK (Utility model), SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).</b>

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The present invention refers to a method and a device for jetting droplets of a viscous medium onto an electronic circuit board. According to the invention, said viscous medium is applied from a viscous medium supply container (140) to an eject chamber (137) through a tubular passage using a rotatable feed screw (143) arranged within said tubular passage. The viscous medium is then jetted from said eject chamber through an eject nozzle by the rapid decreasing of the volume of said chamber.



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## DEVICE AND METHOD FOR JETTING DROPLETS

### Technical Field of Invention

The present invention refers to a device for jetting droplets of a viscous medium onto a substrate, preferably an electronic circuit board, said device comprising an eject chamber for containing a small volume of said medium prior to the jetting thereof, an eject nozzle communicating with the eject chamber, eject means for jetting said medium from the eject chamber through the eject nozzle, and supply means for feeding said medium into the eject chamber.

The invention also refers to a corresponding method for jetting droplets of a viscous medium onto a substrate, preferably an electronic circuit board.

### Background of the Invention

Devices of the above mentioned kind are previously known which are primarily intended to be used for jetting small droplets of a solder paste, an electrically conductive glue, a surface mounting glue, or the like, on electronic circuit boards before placing components intended to be surface mounted thereon, but which may be used also for applying other viscous mediums on any suitable kind of substrate.

For example, WO 91/12106 describes a method for rapidly dispensing droplets of a material such as solder paste and glue onto an electronic circuit board, wherein said material is fed from a container through an inlet, using overpressure, to a pump chamber and is then jetted through a nozzle connected to said chamber by the rapid reduction of the volume of the chamber using a magnetostrictive element.

A disadvantage with this kind of technique for providing the material from the reservoir to the chamber is that the feeding of the material is difficult to control due to, inter alia, the large distance between the pres-

sure source and the chamber and the compressibility of the material.

### Summary of the Invention

5       An object of the invention is to provide a solution which allows for a simple, reliable and more accurate control of the supply of a viscous medium to an eject chamber.

10       This and other objects are achieved by the invention as defined in the accompanying claims.

      Hence, according to a first aspect of the invention, there is provided a device of the kind mentioned in the introduction, said device being characterised by said supply means comprising: means defining a tubular pas-  
15       sage; an inlet for introducing said medium into said tubular passage and an outlet for passing said medium from said tubular passage towards said chamber; a rotatable feed screw provided in said tubular passage for, upon ro-  
20       tation thereof, forcing said medium through said tubular passage in the direction towards said chamber; and drive means for rotating said rotatable feed screw.

      According to a second aspect of the invention, there is provided a method of the kind mentioned in the intro-  
25       duction, said method being characterised by the steps of: supplying said medium from a viscous medium supply con-  
      tainer to an eject chamber using a rotatable feed screw; and jetting said medium from the eject chamber in the form of droplets.

      It is to be noted that the eject means, as used in  
30       this application, refers to the means that interacts in the rapid reduction of the eject chamber for providing the jetting of droplets of said viscous medium. The jet-  
      ting of droplets is achieved completely separate from the rotational movement of the feed screw, the rotational  
35       movement providing the feeding of said medium to the eject chamber.

For the purposes of this application, it is further-  
more to be noted that the term "viscous medium" should be  
interpreted as solder paste, flux, adhesive, conductive  
adhesive, or any other kind of medium used for fastening  
5 components on a substrate, or resistive paste; and that  
the term "substrate" should be interpreted as a printed  
circuit board (PCB), a substrate for ball grid arrays  
(BGA), chip scale packages (CSP), quad flat packages  
(QFP), and flip-chips or the like. It is also to be noted  
10 that the term "jetting" should be interpreted as a non-  
contact dispensing process that utilises a fluid jet to  
form and shoot droplets of a viscous medium from a jet  
nozzle onto a substrate, as compared to a contact dis-  
pensing process, such as "fluid wetting", which is the  
15 act of the viscous medium leaving the dispense tip, con-  
tacting and clinging to the substrate and remaining on  
the substrate as the dispense tip pulls away.

Thus, the invention is based upon the idea of using  
a rotatable feed screw for feeding the viscous medium to  
20 the eject chamber. The use of such a rotatable feed screw  
makes it possible to control the feeding of viscous me-  
dium to the eject chamber in an advantageously accurate,  
rapid and simple manner. As is understood, rotational  
movement of the rotatable feed screw will immediately af-  
25 fect the behaviour of the viscous medium at the output  
end of the rotatable feed screw near the eject chamber,  
whereas control of a pressure device according to prior  
art will cause an effect at the eject chamber only after  
the passing of a certain time delay which is given by the  
30 time it takes for a pressure wave to travel through the  
medium from the pressure device to the chamber. The use  
of a rotatable feed screw even makes it possible to  
partly withdraw viscous medium from the eject chamber by  
reversing the direction of rotation of the feed screw.  
35 According to the invention, the volume in which the com-  
pressibility of the viscous medium may have a negative

effect is decreased considerably, thus limiting the negative effects caused by said compressibility.

In this context, it is noted that the use of a rotatable screw is known per se, for example as disclosed  
5 in WO 97/19327 as an augering screw and in US 5 564 606 as a feed screw, for accomplishing dispensing of solder paste onto an electronic circuit board using so called "fluid wetting", as described above, wherein the viscous medium makes contact with the electronic circuit board  
10 while the medium is still connected to the nozzle. Such "fluid wetting" is not designed for the jetting, as defined above, or even for the rapid dispensing, of solder paste onto an electronic circuit board.

According to a preferred embodiment of the invention, at least an inner portion of said means defining a  
15 tubular passage shows elastic, or resilient, properties. One difficulty in using a rotatable feed screw to transfer, e.g., a solder paste is that the spheres or particles of solder material dispersed in the solder paste may  
20 be negatively smeared out, or the like, by the action of the threads of the rotational feed screw against the surrounding tubular passage. It has surprisingly been found that such negative effects may be reduced or even eliminated if the walls surrounding the rotatable feed screw,  
25 and generally making sliding contact with the threads thereof, is made resilient. According to one embodiment, this is accomplished by the provision of an elastomeric tubular sleeve surrounding at least a portion of said rotatable feed screw. According to another alternative, an  
30 array of elastomeric o-rings surrounding at least a portion of said rotatable feed screw is provided to form said tubular passage. As is understood, this preferred embodiment and these alternatives are especially preferred when the invention is used for applying solder  
35 paste. Furthermore, providing a rotational feed screw with said features according to this particular preferred embodiment could advantageously also be used in a dis-

dispensing device of a general kind for feeding a viscous medium to a dispensing location in the dispensing device for subsequent dispensing from the dispensing location onto a suitable substrate. Making said surrounding walls  
5 resilient also has the advantageous effect of allowing greater manufacturing tolerances.

Typically, said medium will be provided from a viscous medium supply container communicating with said inlet to the rotatable feed screw for providing a source  
10 for said medium. According to a preferred embodiment, a pressure is applied onto the medium supplied from said supply container, said pressure being sufficiently large to ensure an essentially void free condition within said  
15 said medium through said tubular passage in excess of the feed action provided by said rotatable feed screw.

As will be described below with reference to the accompanying drawings, according to one embodiment, said tubular passage and said rotatable feed screw are arranged  
20 coaxially with respect to the direction of movement of said eject means, and, according to another embodiment, said tubular passage and said rotatable feed screw are arranged to supply said medium at an angle with respect to the direction of movement of said eject means.  
25 Advantages of the former alternative is that a more compact, integrated and less bulky arrangement is typically achieved and that it makes it easier to provide sufficient sealing, whereas an advantage of the latter alternative is that a more separated system is typically achieved,  
30 ved, often making it easier to dismantle and clean. Also, in the former alternative, an end portion of the rotatable feed screw may preferably define a plunger forming a wall of said eject chamber.

According to another preferred embodiment of the invention,  
35 said medium is fed from the output end of said tubular passage to said eject chamber through a channel provided within a plunger defining a wall of said eject

chamber. Preferably, at least a portion of said channel at the end of the plunger facing said eject chamber is coaxially arranged with respect to said plunger. When rapidly decreasing the volume of the eject chamber, the medium contained therein is both ejected through the eject nozzle and forced backwards towards the rotational feed screw. These opposite actions will depend upon, inter alia, the flow resistance in the backwards direction. If the medium is directed to said eject chamber laterally with respect to said plunger, this flow resistance will vary as the distance between the plunger and the nozzle is changed, thus placing high demands upon the design tolerances of this distance. According to said embodiment, wherein a channel leading to the eject chamber is provided within the plunger, the flow resistance in the backwards direction will be independent of the distance between the plunger and the nozzle, thus making it easier to control the eject operation.

It is understood that the rotatable feed screw of the invention may be formed in many different ways. However, preferable results have been achieved with the use of a double-threaded screw.

Furthermore, the feed screw according to a first embodiment of the invention constitutes a constructional element which is separate from said eject means. According to a second embodiment of the invention, the feed screw is also used for the ejection of the viscous medium, i.e. comprised in the eject means, for instance as a movable eject element, or as a rigid element providing a counter support for said ejection. However, it must to be noted that even though the feed screw is involved in the ejection of the viscous medium, the rotational movement of the feed screw is not.

As will be described below with reference to the drawings, the medium is preferably jetted from said eject nozzle by the rapid actuation of a magnetostrictive, pie-



zoelectric, electrostrictive, electromagnetic, or shape memory alloy actuator.

The above mentioned and other aspects, advantages, and features of the invention will be more fully understood from the following description of exemplifying embodiments thereof.

#### Brief Description of the Drawings

Exemplifying embodiments of the invention will be described below with reference to the accompanying drawings, in which:

Fig 1a shows a sectional view of a first embodiment of a device according to the invention;

Fig 1b shows an enlarged view of a central portion of the sectional view shown in Fig 1a;

Fig 1c shows an enlarged view of an alternative embodiment of the central portion of the sectional view shown in Fig 1a;

Fig 2a shows a sectional view of a second embodiment of a device according to the invention;

Fig 2b shows an enlarged view of a central portion of the sectional view shown in Fig 2a; and

Fig 2c shows an enlarged view of an alternative embodiment of the central portion of the sectional view shown in Fig 2a.

#### Detailed Description of Preferred Embodiments

A first embodiment of a solder paste jetting device according to the invention will now be described with reference to Fig 1a, 1b, and 1c. The solder paste jetting device comprises a piezoelectric actuator 20 including: an actuator support 21; a set of piezoelectric discs forming a piezoelectric stack 22 which is rigidly connected to the actuator support 21; an actuator housing 23 also being rigidly connected to the actuator support 21 and encompassing the piezoelectric stack 22; an actuator check nut 24 which is rigidly connected to the end of the

actuator housing 23 opposite the actuator support 21; a plunger 25 which is rigidly connected to the end of the piezoelectric stack 22 opposite the actuator support 21 and which is axially movable while slidably extending through a bore in the actuator check nut 24; and cup springs 26 provided to resiliently balance the plunger 25 against the actuator check nut 24 to provide a preload for the actuator. A schematically shown eject control unit 27 is provided to intermittently apply a drive voltage to the piezoelectric stack 22, thereby causing an intermittent extension thereof and hence a reciprocating movement of the plunger with respect to the actuator housing 23 and check nut 24, in accordance with solder pattern printing data.

The piezoelectric actuator 20 is rigidly connected to a solder eject housing 30 having a through bore 31 extending through the solder eject housing 30 and being provided with a temperature controlled sleeve 32, a bushing 33, a sealing 34, and a nozzle plate 35 being secured by a nozzle support washer 38 and having an eject nozzle 36 to be operatively directed against an electronic circuit board (not shown) onto which small droplets of solder paste is to be jetted. The plunger 25 comprises a piston portion which is slidably and axially movably extending through the bore 31, an end surface of said piston portion of the plunger 25 being arranged close to said nozzle plate 35. An eject chamber 37 is defined by the shape of the end surface of the plunger 25, the sealing 34, and the nozzle plate 35. Axial movement of the plunger 25 towards the nozzle plate 35, said movement being caused by the intermittent extension of the piezoelectric stack 22, will cause a rapid decrease in the volume of the chamber 37 and thus a rapid pressurisation and jetting through the eject nozzle 36, of any solder paste contained in the chamber 37.

Solder paste is supplied to the chamber 37 from a schematically shown supply container 40 via a feeding de-

vice, said feeding device comprising an electric motor 41, which is rigidly connected to the solder eject housing 30 via a motor support 46, said motor 41 having a motor shaft 42 partly provided in a tubular bore 44 having an inlet 54 and an outlet 53 and extending through the motor support 46 and the solder eject housing 30 and communicating at the outlet 53 with the through bore 31. An end portion of the motor shaft 42 forms a rotatable feed screw 43 which is provided in, and is coaxial with, the portion of the tubular bore 44 defined in the solder eject housing 30. An essential portion of the rotatable feed screw 43 is surrounded by an array of resilient, elastomeric o-rings 45 arranged coaxially therewith in the tubular bore 44, the threads of the rotatable feed screw 43 making sliding contact with the innermost surface of the o-rings 45.

A schematically shown pressurisation pump 49 is arranged to apply a pressure on the solder paste contained in the supply container 40, thereby feeding said solder paste from the container 40 through a schematically shown conduit to an inlet port 47 communicating with the tubular bore 44 and arranged in the motor support 46 between the rotatable feed screw 43 and the electric motor 41. A schematically shown supply control unit 48 provides an electronic control signal to the electric motor 41, thereby causing the motor shaft 42, and thus the rotatable feed screw 43, to rotate a desired angle, or at a desired rotational speed. Solder paste captured between the threads of the rotatable feed screw 43 and the inner surface of the o-rings 45 then travels from the inlet port 47 to the through bore 31 via the inlet 54 in accordance with the rotational movement of the motor shaft 42. The pressure provided by the pressurisation pump 49 is large enough to ensure an essentially void free condition within said tubular bore and is small enough not to force said medium through said tubular bore in excess of the feed action provided by said rotatable feed screw 43. The

solder paste is then fed from the outlet 53 of the tubular bore 44 to the chamber 37 via a channel 39 provided in the piston portion of the plunger 25, said channel having a first portion extending perpendicular to said plunger and communicating with the tubular bore 44 and a second portion extending coaxially with and within the plunger 25 from said first portion to the end surface of the plunger 25 facing the eject chamber 37.

Hence, in operation, the solder paste is applied from the supply container 40 to the eject chamber 37 through the tubular bore 44 and the channel 39 by the action of the rotatable feed screw 43. The solder paste is then jetted from the eject chamber 37 through the eject nozzle 36 towards an electronic circuit board (not shown) by the rapid actuation of the plunger 25.

In the alternative embodiment shown in Fig 1c, instead of using an array of o-rings 45 as in the embodiment shown in Fig 1b, an elastomeric sleeve 45a is provided to surround the rotatable feed screw 43.

A second embodiment of a solder paste jetting device according to the invention will now be described with reference to Fig 2a, 2b, and 2c. The solder paste jetting device in Fig 2a and 2b comprises a piezoelectric actuator 120 including: an actuator support 121 having a base portion 121a and a cylinder portion 121b, said cylinder portion 121b extending essentially perpendicular to said base portion; a plunger 125 which is rigidly connected to the end surface of the cylindrical portion 121b opposite the base portion 121a of the actuator support 121; a set of piezoelectric discs forming a hollow piezoelectric stack 122 which is rigidly connected to the base portion 121a of the actuator support 121 and which is coaxial with and encompasses the cylinder portion 121b thereof; an actuator housing 123, also being rigidly connected to the actuator support 121 and encompassing the piezoelectric stack 122; an actuator check nut 124 which is rigidly connected to the actuator housing 123; a nozzle support

assembly 129 which is rigidly connected to the piezoelectric stack 122 and which is slidably extending through a bore in the actuator check nut 124; cup springs 126 provided to resiliently balance the nozzle support assembly 129 against the actuator check nut 124 to provide a pre-load for the actuator; an o-ring sealing 134; and a nozzle plate 135 having an eject nozzle 136 to be operatively directed against an electronic circuit board (not shown) onto which small droplets of solder paste is to be jetted. A schematically shown eject control unit 127 is provided to intermittently discharge the piezoelectric stack 122, thereby causing an intermittent contraction thereof and hence a reciprocating movement of the nozzle support assembly 129 and the nozzle plate 135 with respect to the actuator support 121, housing 123, check nut 124, and plunger 125, in accordance with solder pattern printing data.

An eject chamber 137 is defined by the shape of the end surface of the plunger 125 and the nozzle plate 135. Axial movement of the nozzle plate 135 towards the plunger 125, said movement being caused by the intermittent contraction of the piezoelectric stack 122, will cause a rapid decrease in the volume of said chamber 137 and thus a rapid pressurisation and jetting, through the eject nozzle 136, of solder paste contained in the chamber 137.

The solder paste jetting device in Fig 2a and 2b further comprises an electric motor 141 which is rigidly connected to the base portion 121a of the actuator support 121, said motor 141 having a partly hollow motor shaft 142, a portion of said shaft extending through a tubular bore 144 formed by the inner wall surface of the cylinder portion 121b of the actuator support 121 and having an inlet 154 and an outlet 153. An end portion of the motor shaft 142, forms a rotatable feed screw 143 which is provided in, and is coaxial with, the portion of the tubular bore 144 formed by the cylinder portion 121b

of the actuator support 121. The rotatable feed screw 143 is surrounded by an array of resilient, elastomeric o-rings 145 arranged coaxially therewith in the tubular bore 144, the threads of the rotatable feed screw 143 making sliding contact with the innermost surface of the o-rings 145.

Solder paste is supplied to the eject chamber 137 from a supply container 140 through a feed tube 150 to the hollow interior 151 of the motor shaft 142 and then through feed ports 152 provided in the shaft 142 and extending from the hollow interior 151 to the exterior thereof at a location close to the feed input end of the rotational feed screw 143, i.e. close to the inlet 154. Rotation of the rotational feed screw 143 then transports the solder paste to the output end thereof, where the solder paste is forced through a channel 139 through the plunger 125 to the chamber 137.

A schematically shown pressurisation pump 149 is arranged to apply a pressure on the solder paste contained in the supply container 140, thereby forcing said solder paste to travel from the container 140 to the rotatable feed screw 143. A schematically shown supply control unit 148 provides an electronic control signal to the electronic motor 141, thereby causing the motor shaft 142, and thus the rotatable feed screw 143, to rotate a desired angle, or at a desired rotational speed. Solder paste captured between the threads of the rotatable feed screw 143 and the inner surface of the o-rings 145 thereby travels from the feed ports 152 at the input end of the rotatable feed screw 143 to the chamber 137 in accordance with the rotational movement of the motor shaft 142.

Hence, in operation, solder paste is applied from the supply container 140 to the eject chamber 137 through the motor shaft 142 and the tubular bore 144 formed by the cylinder portion 121b of the actuator support 121 by the action of the rotatable feed screw 143. The solder

paste is then jetted from the eject chamber 137 through the eject nozzle 136 towards an electronic circuit board (not shown) by the rapid actuation of the piezoelectric stack 122 and hence the nozzle support assembly 129.

5        With reference to Fig 2c, illustrating an alternative embodiment of the central portion of the embodiment shown in Fig 2a, instead of using a separate plunger element, such as the plunger 125 in Fig 2a, the plunger element is formed by an end portion 143a of the rotatable  
10       feed screw 143, i.e. the rotatable feed screw and the plunger is provided in the form of one single structural element.

      In Fig 2c, the array of o-rings 145 (or for example an elastomeric sleeve of the kind shown in Fig 1c) surrounding the feed screw 143 is kept in place by an o-ring  
15       support 121c which is fixed to and forms a continuation of the cylinder portion 121b of the actuator support 121. The o-ring support 121c also provides a preload for the actuator via a cup spring 126a and an end plate 129a.

20       The nozzle plate 135 is supported by the nozzle support 129b which is attached to the end plate 129a. Shims 126c, 126d are provided to compensate for differences in actuator lengths, to adjust the preload, and to adjust the distance from the end of the feed screw 143 to the  
25       nozzle plate 135.

      The nozzle is pressed against the nozzle support 129b by another cup spring 126b via a bushing 126e surrounding the protruding part of the feed screw 143. This bushing 126e is also provided to prevent leakage from the  
30       eject chamber 137. An o-ring seal 134a is also provided to prevent leakage.

      Solder paste is thus delivered through the feed ports 152 and is transported by the rotational movement of the rotatable feed screw 143. At the output end of the  
35       treads of the feed screw 143, there is a radial hole in the screw leading to an axial channel 139 within a pro-

truding portion of the screw. Through this channel the solder paste is delivered to the eject chamber 137. .

5 Since these and other details of the embodiment shown in Fig 2c have already been described with reference to similar details in Fig 2a and 2b, further description of the design and operation of the embodiment of Fig 2c is omitted, and is readily understood by those skilled in the art.

10 Even though the invention has been described above using exemplifying embodiments thereof, alterations, modifications and combinations thereof, as understood by those skilled in the art, may be made within the scope of the invention, which is defined by the accompanying claims. For example, even though it is the plunger that  
15 forms the movable eject element in Figs 1a-1c, whereas the nozzle assembly forms the movable eject element in Fig 2a-2c, embodiments of the opposite, although not shown, are readily realised and comprised within the scope of the invention.



CLAIMS

1. A device for jetting droplets of a viscous medium onto a substrate, preferably an electronic circuit board,  
5 said device comprising:

an eject chamber (37; 137) for containing a small volume of said medium prior to the jetting thereof, an eject nozzle (36; 136) communicating with the eject chamber, eject means (22, 25; 122, 135) for jetting said medium from the eject chamber through said nozzle; and  
10 supply means for feeding said medium into the eject chamber, said supply means comprising:

means (30, 45; 121b, 145) defining a tubular passage (44; 144),

15 an inlet (54; 154) for introducing said medium into said tubular passage and an outlet (53; 153) for passing said medium from said tubular passage towards said chamber,

a rotatable feed screw (43; 143) provided in said tubular passage for, upon rotation thereof, forcing said medium through said tubular passage in the direction towards said chamber, and

drive means (41; 141) for rotating said rotatable feed screw.

25

2. A device as claimed in claim 1, wherein at least an inner portion of said means (30, 45; 121b, 145) defining a tubular passage show elastic properties.

30 3. A device as claimed in claim 1 or 2, wherein said means defining a tubular passage comprise an elastomeric tubular sleeve (45a) surrounding at least a portion of said rotatable feed screw.

35 4. A device as claimed in claim 1 or 2, wherein said means defining a tubular passage comprise an array of

elastomeric o-rings (45; 145) surrounding at least a portion of said rotatable feed screw.

5        5. A device as claimed in any one of the preceding claims, wherein the threads of said rotatable feed screw (43; 143) are in sliding contact with the inner walls of said means defining a tubular passage.

10       6. A device as claimed in any one of the preceding claims, comprising a viscous medium supply container (40; 140) communicating with said inlet (54; 154) for providing a source for said medium.

15       7. A device as claimed in claim 6, comprising means (49; 149) for providing a pressure upon the medium contained in said viscous medium supply container (40; 140) to force said medium from said viscous medium supply container into said tubular passage, said pressure being sufficiently large to ensure an essentially void free  
20       condition within said tubular passage and being sufficiently small not to force said medium through said tubular passage in excess of the feed action provided by said rotatable feed screw.

25       8. A device as claimed in any one of the preceding claims, comprising a plunger (25; 125; 143a) defining a wall of said eject chamber, wherein a channel (39; 139) is provided within said plunger, said medium being fed from said tubular passage to said eject chamber via said  
30       channel.

35       9. A device as claimed in claim 8, wherein at least a portion of said channel at the end of the plunger facing said eject chamber is coaxially arranged with respect to said plunger.

10. A device as claimed in claim 8 or 9, wherein an end portion (143a) of said rotatable feed screw forms said plunger.

5        11. A device as claimed in claim 8 or 9, wherein said eject means comprise said plunger (25; 125; 143a).

10        12. A device as claimed in any one of the preceding claims, wherein said eject means and said feed screw constitute separate constructional elements.

13. A device as claimed in claim 10, wherein said eject means comprise said plunger (25; 125; 143a).

15        14. A device as claimed in any one of the preceding claims, wherein said eject means comprise said nozzle (36; 136), said nozzle being arranged for reciprocating movement.

20        15. A device as claimed in any one of the preceding claims, wherein said tubular passage (144) and said rotatable feed screw (143) are arranged coaxially with respect to the direction of eject movement of said eject means.

25        16. A device as claimed in any one of claims 1 to 14, wherein said tubular passage (44) and said rotatable feed screw (43) are arranged to supply said medium at an angle with respect to the direction of movement of said  
30        eject means.

17. A device as claimed in any one of the preceding claims, wherein said rotatable feed screw is multi-threaded, preferably double-threaded.

35

18. A device as claimed in any one of the preceding claims, wherein said viscous medium is a solder paste.

19. A device as claimed in any one of claims 1 to 17, wherein said viscous medium is glue, such as a surface mounting glue or an electrically conducting glue.

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20. Supply means for feeding a viscous medium to a dispensing location in a viscous medium dispensing device, said supply means comprising:

means (30, 45; 121b, 145) defining a tubular passage (44; 144), wherein at least an inner portion of said means (30, 45; 121b, 145) defining a tubular passage show elastic properties,

an inlet (54; 154) for introducing said medium into said tubular passage and an outlet (53; 153) for passing said medium from said tubular passage towards said dispensing location,

a rotatable feed screw (43; 143) provided in said tubular passage for, upon rotation thereof, forcing said medium through said tubular passage in the direction towards said dispensing location, and

drive means (41; 141) for rotating said rotatable feed screw.

21. The supply means as claimed in claim 20, wherein said means defining a tubular passage comprise an elastomeric tubular sleeve (45a) surrounding at least a portion of said rotatable feed screw.

22. The supply means as claimed in claim 20, wherein said means defining a tubular passage comprise an array of elastomeric o-rings (45; 145) surrounding at least a portion of said rotatable feed screw.

23. The supply means as claimed in any one of claims 20-22, wherein the threads of said rotatable feed screw (43; 143) are in sliding contact with the inner walls of said means defining a tubular passage.

24. The supply means as claimed in any one of claims 20-23, wherein the dispensing device is a device for jetting said viscous medium.

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25. A method for jetting droplets of a viscous medium onto a substrate, preferably an electronic circuit board, said method comprising the steps of:

supplying said medium from a viscous medium supply container to an eject chamber using a rotatable feed screw; and

jetting said medium from the eject chamber in the form of droplets.

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26. A method as claimed in claim 25, wherein said medium is supplied through a tubular passage and wherein the feed screw is arranged within said tubular passage, comprising the step of

providing a pressure on the medium supplied from said supply container, said pressure being sufficiently large to ensure an essentially void free condition within said tubular passage and being sufficiently small not to force said medium through said tubular passage in excess of the feed action provided by said rotatable feed screw.

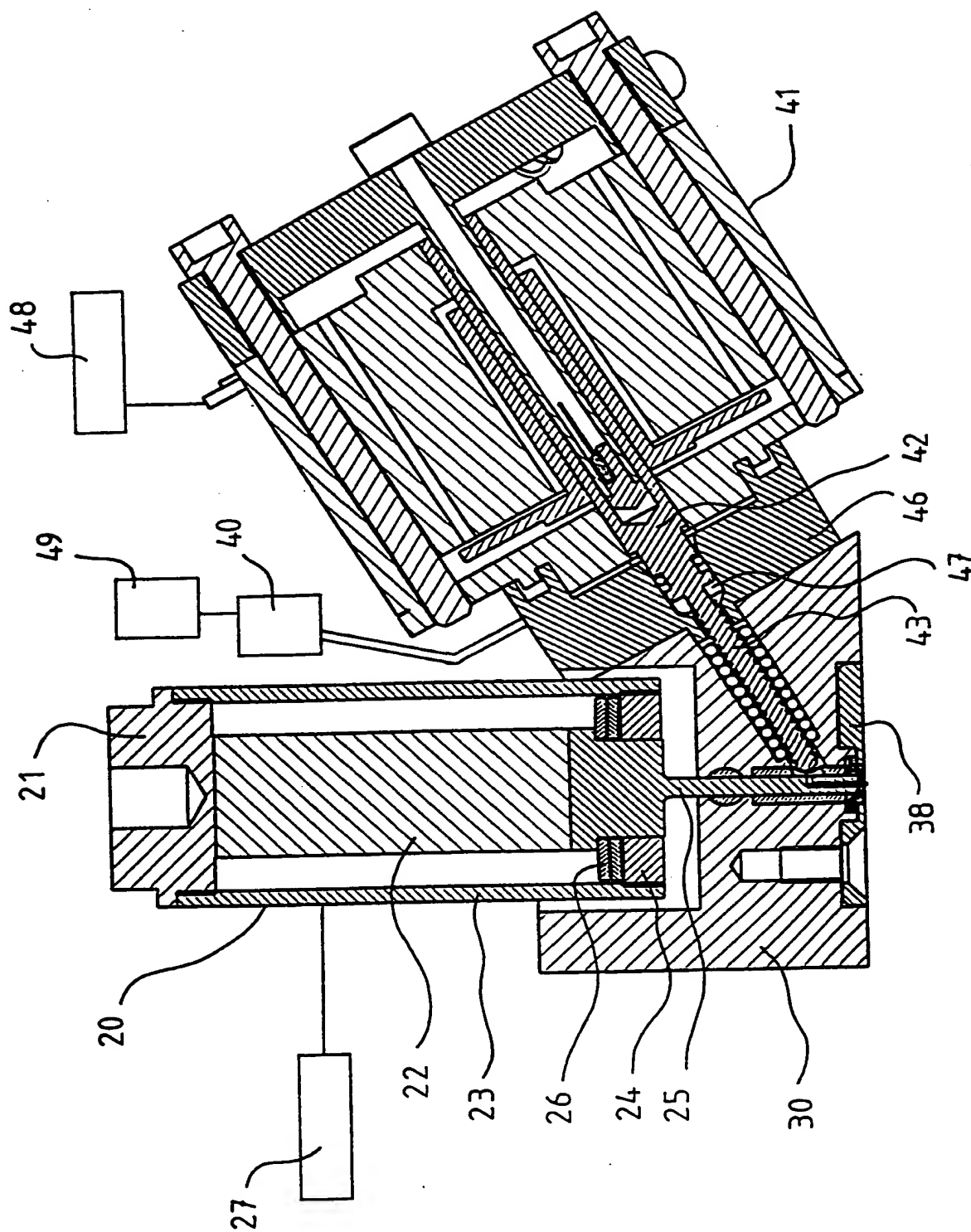
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27. A method as claimed in claim 25 or 26, comprising the step of feeding said medium from said tubular passage to said eject chamber through a channel provided within a plunger defining a wall of said eject chamber.

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28. Use of a rotatable feed screw for supplying viscous medium to an eject chamber of a jetting device for jetting droplets of said medium.

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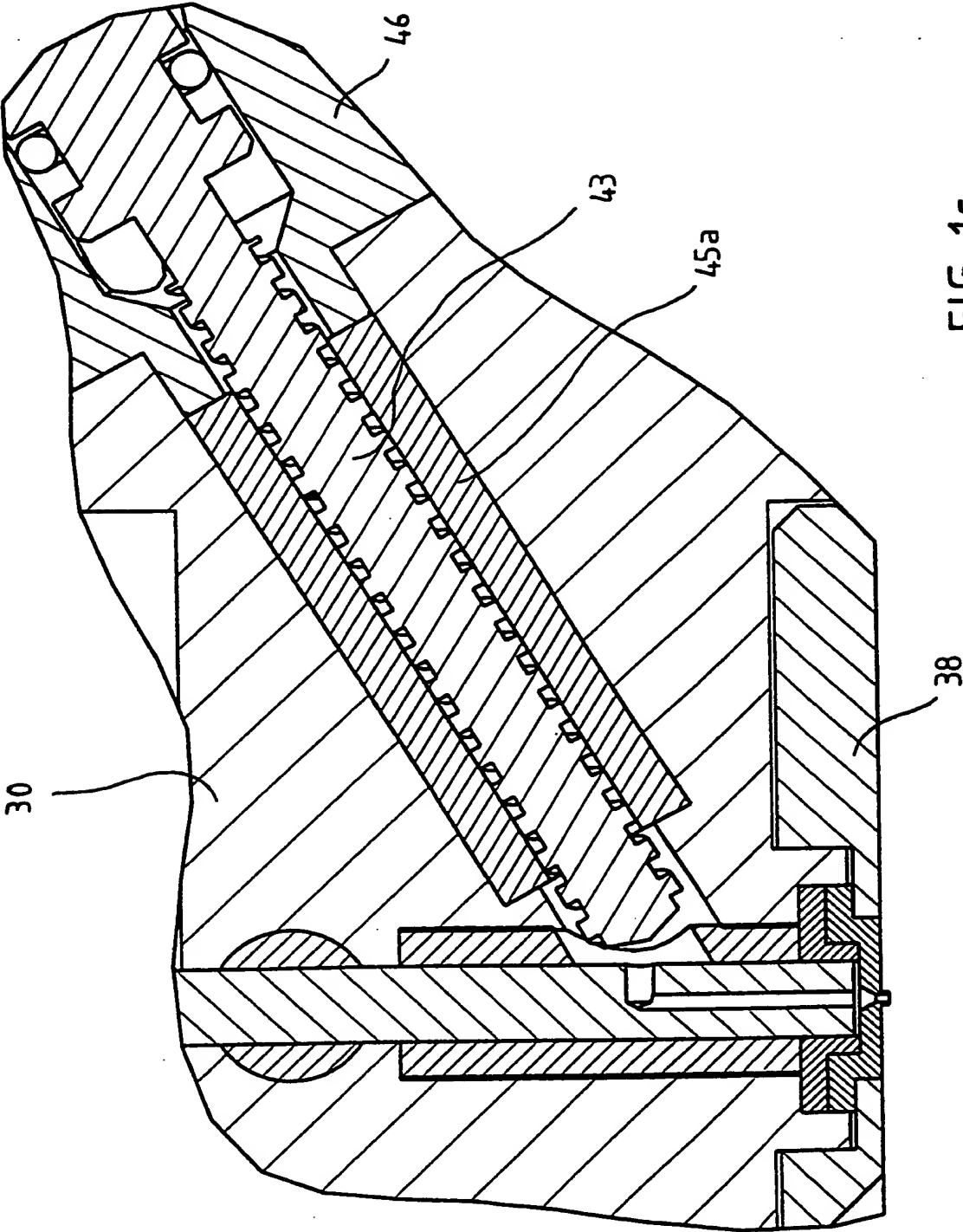
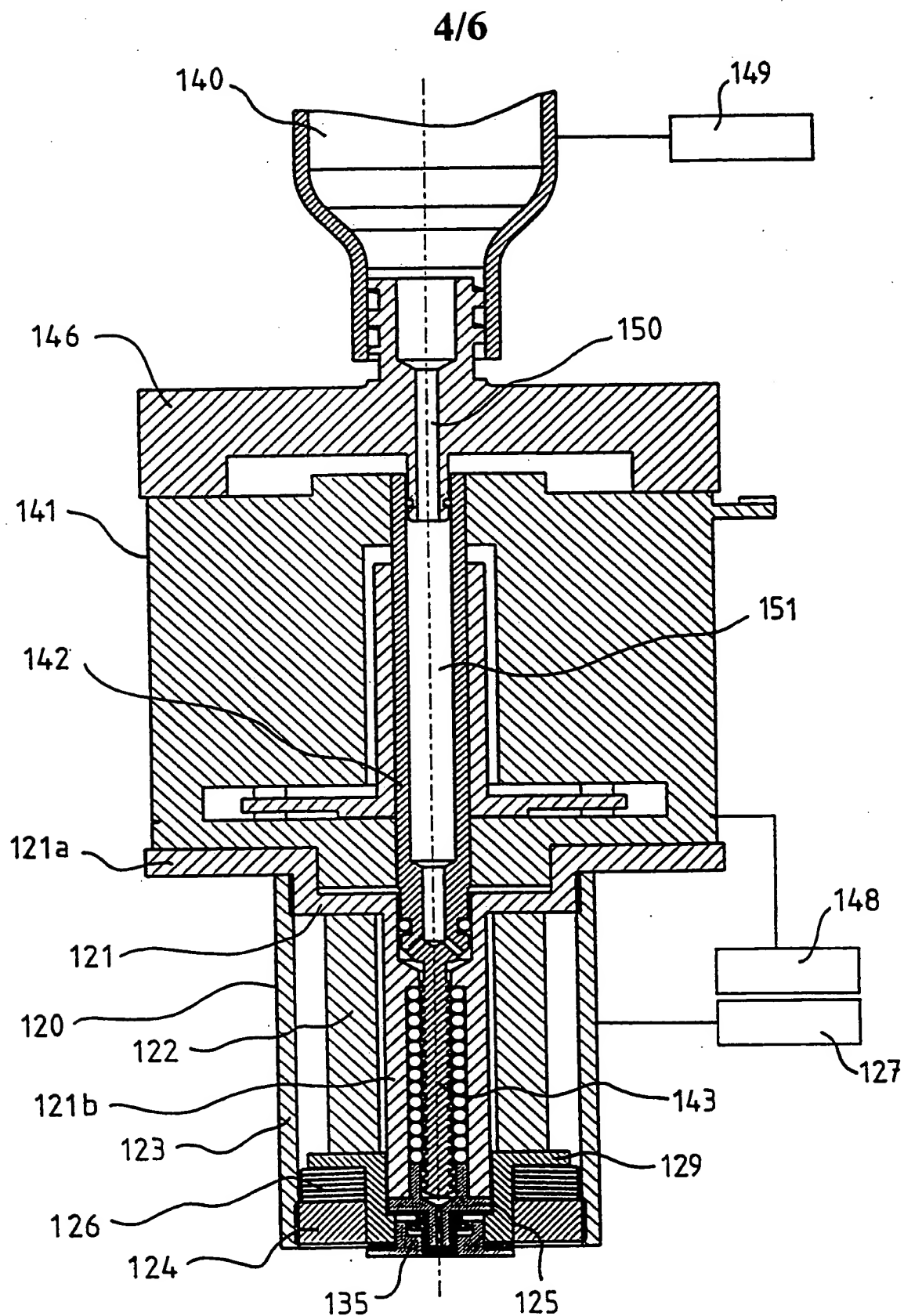
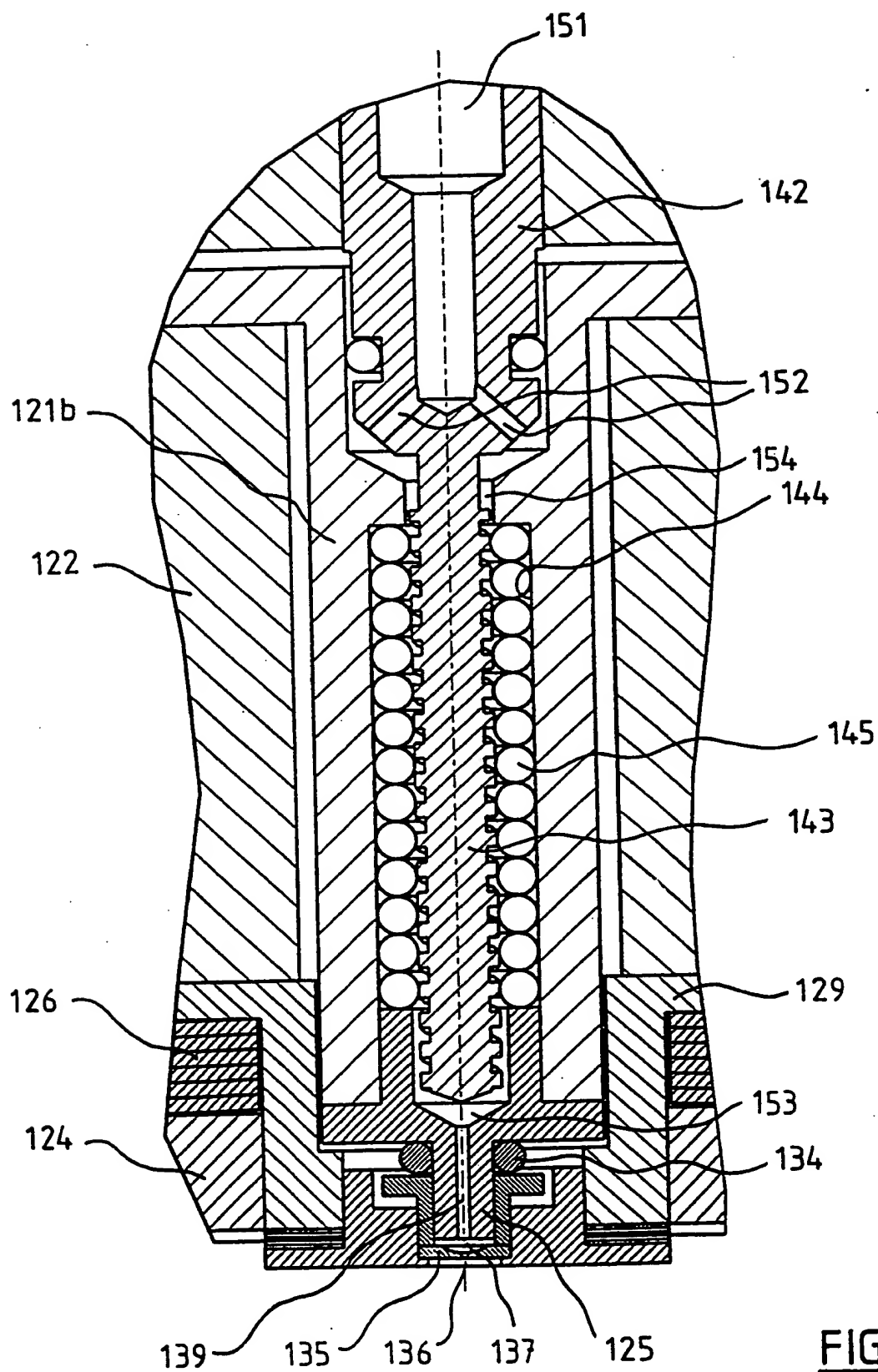


FIG 1c

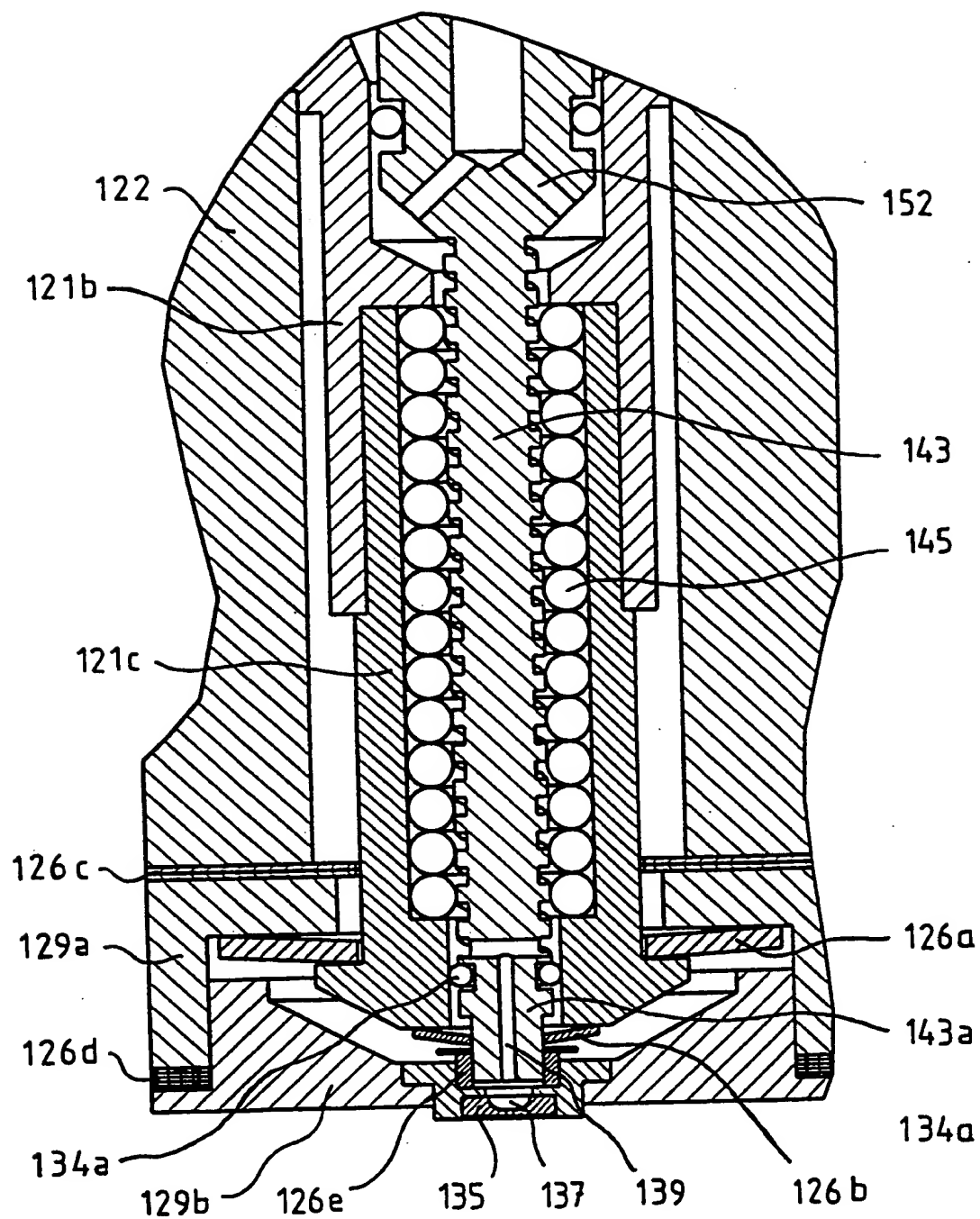


FIG 2a

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FIG 2b

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FIG 2c

# INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 99/00996

## A. CLASSIFICATION OF SUBJECT MATTER

IPC6: B05C 5/02, G01F 13/00

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC6: B05C, G01F, F04D, B67B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EDOC, WPI

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 9719327 A1 (CAMELOT SYSTEMS, INC.), 29 May 1997 (29.05.97), page 2, line 27 - page 3, line 5; page 4, line 16 - line 18; page 5, line 7 - line 19, page 7, line 19 - line 35; page 8, line 15 - line 22; page 8, line 35 - page 9, line 2, figure 8	1,6,12, 15-17,20, 24-25,28
Y	--	5,7-11, 13-14,18-19, 23,26-27
Y	US 5564606 A (HAROLD J. ENGEL), 15 October 1996 (15.10.96), column 2, line 2 - line 26; column 2, line 40 - line 56, figure 3	5,7-11, 13-14,18-19, 23,26-27
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☒ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

\* Special categories of cited documents

"A" document defining the general state of the art which is not considered to be of particular relevance

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"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

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"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

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Date of the actual completion of the international search

17 Sept 1999

Name and mailing address of the ISA/

Swedish Patent Office  
Box 5055, S-102 42 STOCKHOLM

Facsimile No. +46 8 666 02 86

Date of mailing of the international search report

12 -10- 1999

Authorized officer

Bertil Dahl/ELY

Telephone No. +46 8 782 25 00

# INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 99/00996

## C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

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Information on patent family members

30/08/99

International application No.

PCT/SE 99/00996

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